

Development of a Universal Pressure Drop Model in Pipelines Using Group
Method of Data Handling-Type Neural Networks Model

M. A. Ayoub, Universiti Teknologi Petronas, Tronoh-Malaysia,
abdalla.ayoub@petronas.com.my

K. A. Elraies, Universiti Teknologi Petronas, Tronoh-Malaysia.

Address:

Department of Petroleum Engineering

Faculty of Geosciences and Petroleum Engineering

Universiti Teknologi PETRONAS. Tronoh-Malaysia

Tel: +60 5 368 7086

Fax: +60 5 365 5670

Abdalla.ayoub@petronas.com.my

www.utp.edu.my

Abstract:

This paper presents a universal pressure drop model in pipelines using the group method of data handling (GMDH)-type neural networks technique. The model has been generated and validated under three phase flow conditions. As it is quite known in production engineering that estimating pressure drop under different angles of inclination is of a massive value for design purposes. The new correlation was made simple for the purpose of eliminating the tedious and yet the inaccurate and cumbersome conventional methods such as empirical correlations and mechanistic methods. In this paper, GMDH-type neural networks technique has been utilized as a powerful modeling tool to establish the complex relationship between the most relevant input parameters and the pressure drop in pipeline systems under wide range of angles of inclination. The performance of the model has been evaluated against the best commonly available empirical correlations and mechanistic models in the literature. Statistical and graphical tools were also utilized to show the significance of the generated model. The new developed model reduced the curse of dimensionality in terms of the low number of input parameters that have been utilized as compared to the existing models.

Keywords: Pressure drop; Multiphase flow; GMDH-type neural networks technique; universal model.

Introduction:

Two phase flow phenomenon; namely liquid and gas, or what is synonymously called Multiphase flow (MPF), occurs in almost all upstream oil production, as well as in many surface downstream facilities. It can be defined as a concurrent flow of a stream containing a liquid hydrocarbon phase, a gaseous phase, a produced water phase, and solids phase. The phenomenon

is governed mainly by bubble point pressure; whenever the pressure drops below bubble point in any point, gas will evolve from liquid resulting in a multiphase gas-liquid flow. Additional governing factor is the gas-liquid components and their changing physical characteristics along the pipe length and configuration with the change of temperature. Furthermore, certain flow patterns will develop while the pressure decreases gradually below the bubble point. The flow patterns depend mainly on the relative velocities of gas and liquid, and gas/liquid ratio. Needless to mention that sharp distinction between these regimes is quite intricate ^[1].

The pressure drop (DP) mainly occurs between wellhead and separator facility. It needs to be estimated with a high degree of precision in order to execute certain design considerations. Such considerations include pipe sizing and operating wellhead pressure in a flowing well; direct input for surface flow line and equipment design calculations ^[1]. Determination of pressure drop is very important because it provides the designer with the suitable and applicable pump type for a given set of operational parameters. Generally, the proper estimation of pressure drop in pipeline can help in design of gas-liquid transportation systems.

In this study, a Group Method of Data Handling (GMDH) or Abductory Induction Mechanism (AIM) approach has been utilized. The approach has been developed by a Ukraine scientist named Alexy G. Ivakhnenko, which has gained wide acceptance in the past few years ^[2]. The overall objective of this study is to minimize the uncertainty in the multi-phase pipeline design by developing representative models for pressure drop determination in downstream facilities (gathering lines) with the use of the most relevant input variables and with a wide range of angles of inclination. The proposed GMDH model's performance will be thoroughly analyzed and compared against the one for Beggs and Brill model ^[3], Gomez et al model ^[4], and Xiao et al model ^[5].

Materials and methods:

GMDH approach is a formalized paradigm for iterated (multi-phase) polynomial regression capable of producing a high-degree polynomial model in effective predictors. The process is evolutionary in nature, using initially simple regression relationships to derive more accurate representations in the next iteration. To prevent exponential growth and limit model complexity, the algorithm only selects relationships having good predicting powers within each phase. Iterations will stop when the new generation regression equations start to have poor prediction performance than those of previous generation. The algorithm has three main elements; representation, selection, and stopping. It applies abduction heuristics for making decisions concerning some or all of these three steps [2].

The proposed algorithm shown by equation 1 is based on a multilayer structure using the general form, which is referred to as the Kolmogorov-Gabor polynomial (Volterra functional series).

$$y = a_0 + \sum_{i=1}^m a_i x_i + \sum_{i=1}^m \sum_{j=1}^m a_{ij} x_i x_j + \sum_{i=1}^m \sum_{j=1}^m \sum_{k=1}^m a_{ijk} x_i x_j x_k \dots \quad (1)$$

Where; the external input vector is represented by $X = (x_1, x_2 \dots)$, y is the corresponding output value, and a is the vector of weights and coefficients. The polynomial equation represents a full mathematical description. The whole system of equations can be represented using a matrix form as shown in equation 2.

$$X = \begin{bmatrix} x_{11} & x_{12} & \dots & \dots & x_{1M} \\ x_{21} & x_{22} & \dots & \dots & x_{2M} \\ \dots & \dots & \dots & x_{ij} & x_{iM} \\ \dots & \dots & \dots & \dots & \dots \\ x_{N1} & x_{N2} & \dots & \dots & x_{NM} \end{bmatrix}, \quad y = \begin{bmatrix} y_1 \\ y_2 \\ \dots \\ \dots \\ y_{N1} \end{bmatrix} \quad (2)$$

Equation 1 can be replaced by a system of partial polynomial for the sake of simplicity as shown in equation 3.

$$y = a_0 + a_1x_i + a_2x_j + a_3x_ix_j + a_4x_i^2 + a_5x_j^2 \quad (3)$$

Where $i, j = 1, 2, \dots, M; i \neq j$.

The inductive algorithm follows several systematic steps to finally model the inherent relationship between input parameters and output target ^[6]. Data sample of N observations and M independent variables (as presented in equation 2) corresponding to the system under study is required; the data will be split into training set A and checking set B ($N = N_A + N_B$).

Firstly all the independent variables (matrix of X represented by equation 2) are taken as pair of two at a time for possible combinations to generate a new regression polynomial similar to the one presented by equation 3 where p and q are the columns of the X matrix.

$$y_i = a_{pq} + b_{pq}x_{ip} + c_{pq}x_{iq} + d_{pq}x_{ip}^2 + e_{pq}x_{iq}^2 + f_{pq}x_{ip}x_{iq},$$

$$\begin{cases} p = 1, 2, \dots, M & p \neq q \\ q = 1, 2, \dots, M & p < q \\ i = 1, 2, \dots, N \end{cases} \quad (4)$$

A set of coefficients of the regression will be computed for all partial functions by a parameter estimation technique using the training data set A and equation 4.

The new regression coefficients will be stored into a new matrix C .

$$C = a_{pq} + b_{pq} + c_{pq} + d_{pq} + e_{pq} + f_{pq}, \begin{cases} p = 1, 2, \dots, M & p \neq q \\ q = 1, 2, \dots, M & p > q \\ i = 1, 2, \dots, N \end{cases} \quad (5)$$

According to the mathematical law, the number of combinations of input pairs is determined by;

$$\text{number of combinations} = \frac{M(M-1)}{2} \quad (6)$$

The polynomial at every N data points will be evaluated to calculate a new estimate called z_{pq} as;

$$z_{i,pq} = a_{pq} + b_{pq}x_{ip} + c_{pq}x_{iq} + d_{pq}x_{ip}^2 + e_{pq}x_{iq}^2 + f_{pq}x_{ip}x_{iq} \quad (7)$$

The process will be repeated in an iterative manner until all pairs are evaluated to generate a new regression pairs that will be stored in a new matrix called Z matrix. This new generation of regression pairs can be interpreted as new improved variables that have a better predictability than the original set of data X (presented by equation 9).

$$Z = \{z_{ij}\}, \begin{cases} i = 1, 2, \dots, N \\ j = 1, 2, \dots, M(M-1)/2 \end{cases} \quad (8)$$

$$Z = \begin{bmatrix} z_{11} & z_{12} & \dots & \dots & z_{1,M(M-1)/2} \\ z_{21} & z_{22} & \dots & \dots & \dots & \dots \\ \dots & \dots & \dots & z_{ij} & \dots & \dots \\ \dots & \dots & \dots & \dots & \dots & \dots \\ z_{N1} & z_{N2} & \dots & \dots & z_{N,M(M-1)/2} \end{bmatrix} \quad (9)$$

Quality measures of these functions will be computed according to the objective rule chosen using the testing data set B. This can be done through comparing each column of the new generated matrix Z with the dependent variable y. The external criterion may somewhere be called regularity criterion (root mean squared values) and defined as;

$$r_j^2 = \sum_{i=1}^{nt} \frac{(y_i - z_{ij})^2}{(y_i^2)}, \quad j=1, 2, \dots, M(M-1)/2 \quad (10)$$

The whole procedure is repeated until the regularity criterion is no longer smaller than that of the previous layer. The model of the data can be computed by tracing back the path of the polynomials that corresponds to the lowest mean squared error in each layer.

The best measured function will be chosen as an optimal model. If the final result is not satisfied, F number of partial functions will be chosen which are better than all (this is called "freedom-of-choice") and do further analysis. Schematic diagram of self-organizing GMDH algorithm is depicted in Fig 1.

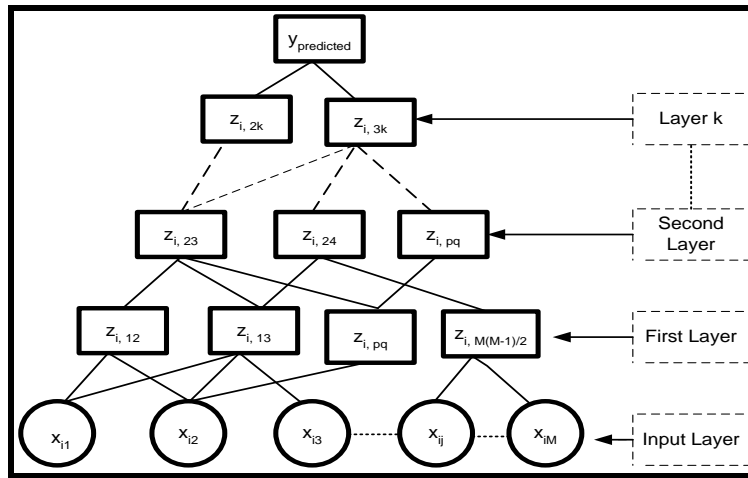


Fig 1: Schematic Diagram of Self-Organizing Algorithm with M inputs and K layers [6].

The research methodology involves filling the gap exists in the literature by assessing and evaluating the best multiphase flow empirical correlations and mechanistic models. The assessment will be dealing with their performance in estimating pressure drop whilst using

available statistical and graphical techniques. The performance of the developed models will be compared against the best available correlations used by the industry ^[6].

Network Performance Comparison

Pressure drop calculation for Beggs and Brill correlation ^[3], Gomez et al. model ^[4], and Xiao et al. ^[5] model had been conducted using the freeware *DPDLSystem*. The software allows great flexibility in selecting PVT methods, type of pressure drop correlation (vertical, inclined, and horizontal), operating conditions, and flow-rate type data. Only test data had been chosen for comparison for each selected model against the proposed GMDH model. The network performance comparison had been conducted using the most critical statistical and analytical techniques. Trend analysis, group error analysis, and graphical and statistical analysis are among these techniques.

Trend analysis

A trend analysis was performed for each generated model to check whether it was physically correct or not. Interchangeably, this analysis is the synonyms of sensitivity analysis. This analysis aids in fully understanding the relationship between input variables and output and increases the robustness of the generated model. For this purpose, synthetic sets were prepared where in each set only one input parameter was varied between the minimum and maximum values while other parameters were kept constant at their mean (base) values.

Group Error Analysis

To demonstrate the robustness of the developed model, another statistical analysis was conducted, which was group error analysis. The purpose of this analysis was to quantify the error produced by each input when grouped to a number of classes based on the average absolute relative error as an indicator. The reason for selecting average absolute relative error is that it is a good indicator of the accuracy of all empirical correlations, mechanistic model; as well as for the new developed models.

Statistical Error Analysis

This error analysis had been utilized to check the accuracy of the models. The statistical parameters used in the present work were: average percent relative error, average absolute percent relative error, minimum and maximum absolute percent error, root mean square error, standard deviation of error, and the correlation coefficient. Those statistical parameters are well known for their capabilities to analyze models' performances, and have been utilized by several authors, ^{[1], [7-8]}. This will be considered as the main criterion in statistical error analysis throughout this study. AAPE or MAPE (Mean Absolute Error) has invaluable statistical properties in that it makes use of all observations and has the smallest variability from sample to sample ^[9].

Graphical Error Analysis

Graphical tools aid in visualizing the performance and accuracy of a correlation or a model. Only one graphical analysis techniques was employed, which is cross-plot.

Cross-plots

In this graphical based technique, all estimated values had been plotted against the measured values and thus a cross-plot was formed. A 45° straight line between the estimated versus actual data points was drawn on the cross-plot, which denoted a perfect correlation line. The tighter the cluster about the unity slope line, the better the agreement between the actual and the predicted values. This may give a good sign of model coherence.

Building GMDH Model and limitations

The process of generating the GMDH Model had started by selecting the relevant input parameters. Free software was used for this purpose ^[10]. This source code was tested with MATLAB version 7.1 (R14SP3) ^[11]. Despite the software allows great flexibility in selecting the model parameters, it also provides ample interference. The results of the generated model may be limited in their nature due to data attributes range. The assigned results may suffer degradation due to type of data used in generating GMDH model. However, the accuracy obtained by GMDH model depends on the range of each input variable and the availability of that input parameter (parameters). Although the main purpose was to explore the potential of using GMDH technique, optimum performance can be obtained using this limited data range in attributes and variables. Care must be taken if obtained results applied for data type and range beyond that used in generating GMDH model.

Results:

As described initially, a code was utilized for building the final GMDH model. The constructed model consists of two layers. 28 neurons were tried in the first layer, while only two neurons were included at the end of the trial. Only one neuron had been included for the second layer, which was the pressure drop target. However three input parameters had shown pronounced effect on the final pressure drop estimate, which were; wellhead pressure, length of the pipe, and angle of inclination. The selection of these three inputs had been conducted automatically without any from the user's intervention. They were selected based on their mapping influence inside the data set on the pressure drop values.

This topology was achieved after a series of optimization processes by monitoring the performance of the network until the best network structure was accomplished. Fig 2 shows the schematic diagram of the proposed GMDH topology.

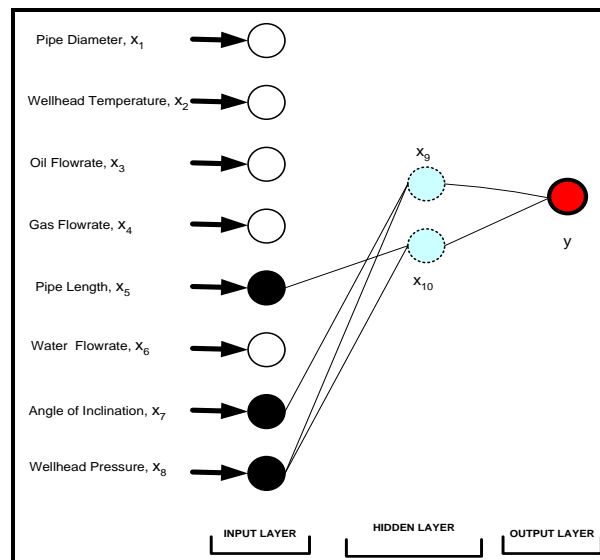


Fig. 2: Schematic Diagram of the Proposed GMDH Topology

Summary of Model's Equation

As described in the previous section the model consists of two layers as follows:

Total Number of layers: 2

Layer #1

Number of neurons: 2 (neurons x_9 and x_{10})

$$\begin{aligned}x_9 &= -428.13059484218 + 3.32804279841806 * x_8 - 0.395894375895042 * x_7 + \\ &0.00219488561608562 * x_7 * x_8 - 0.00470613525745107 * x_8 * x_8 \\ &- 0.000813801551583036 * x_7 * x_7 \\ x_{10} &= -404.104040068822 + 3.28280927457335 * x_8 - 0.00560599702533417 * x_5 \\ &+ 1.7395894539217e - 005 * x_5 * x_8 - 0.00474009259349089 * x_8 * x_8 \\ &+ 3.53811231021166e - 008 * x_5 * x_5\end{aligned}$$

Layer#2

Number of neurons: 1

$$\begin{aligned}y &= 38.6163548411764 - 0.357238550745703 * x_{10} + 0.349279607055502 * x_9 \\ &+ 0.0477387718410476 * x_9 * x_{10} - 0.0185457588736114 * x_{10} * x_{10} \\ &- 0.0242018021448686 * x_9 * x_9\end{aligned}$$

Where;

x_5 = length of the pipe, ft

x_7 = angle of inclination, degrees

x_8 = wellhead pressure, psia

y = simulated pressure drop by GMDH Model.

Trend Analysis for the GMDH Model

A trend analysis was conducted for every model's run to check the physical accuracy of the developed model. Fig 3 shows the effect of angle of inclination on the pressure drop. The effect of angle of inclination was investigated where all range of angles of inclination was plotted against pressure drop. Fig 4 shows the relationship between the pressure drop and length of the pipe.

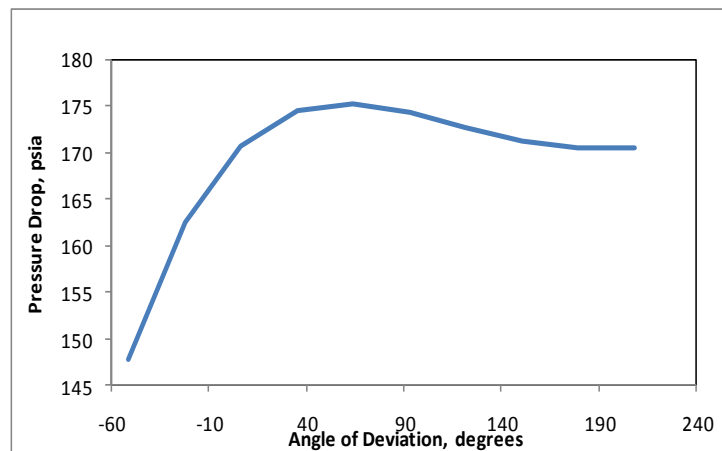


Fig 3: Effect of Angle of Inclination on Pressure Drop

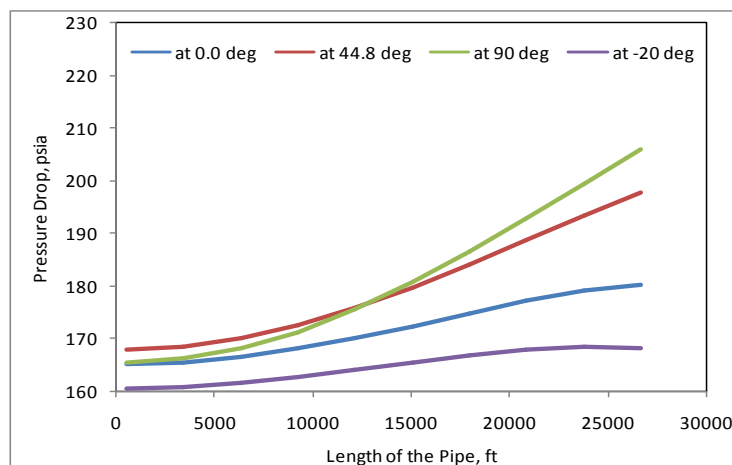


Fig 4: Effect of Pipe Length on Pressure Drop at four Different Angles of Inclination

Group Error Analysis for the GMDH Model against Other Investigated Models

To demonstrate the robustness of the developed model, group error analysis was performed. Average absolute relative error is utilized as a powerful tool for evaluating the accuracy of all models. Fig 5 and Fig 6 present the statistical accuracy of pressure drop correlations and models under different groups. Fig 5 shows the statistical accuracy of pressure drop grouped by length of the pipe. Length of the pipe had been partitioned into five groups and plotted against the respective average absolute percent relative error for each group.

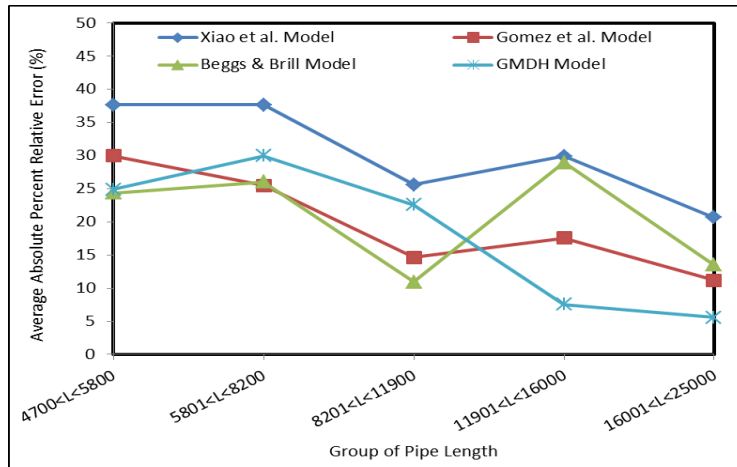


Fig 5: Statistical Accuracy of Pressure Drop for the Polynomial GMDH Model and other Investigated Models Grouped by Pipe Length (With Corresponding Data Points)

Furthermore, the statistical accuracy of pressure drop estimation for the polynomial GMDH model against other investigated models grouped by the angle of inclination is plotted in Fig 6. Data were partitioned into four categories to include all possible inclination (downhill, horizontal, uphill, and vertical).

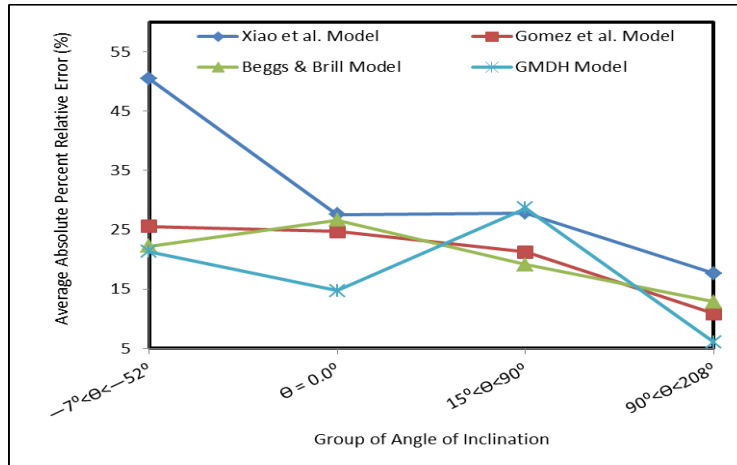


Fig 6: Statistical Accuracy of Pressure Drop for the Polynomial GMDH Model and other Investigated Models Grouped by Angle of Inclination (With Corresponding Data Points)

Statistical and Graphical Comparisons of the Polynomial GMDH Model

Statistical Error Analysis

The same statistical parameters were adopted for comparison for all types of models. Summary of statistical comparisons between all sets (training, validation, and testing) of the polynomial GMDH Model is presented in Table 1.

Graphical Error Analysis of the Polynomial GMDH Model

The graphical analysis techniques (cross-plots) was employed to visualize the performance of the Polynomial GMDH Model and other investigated models.

Table 1: Statistical Analysis Results of the Polynomial GMDH Model

Statistical Parameters	Training	Validation	Testing
E_a	18.5282	31.6448	19.5921
E_r	-6.6299	-21.1243	-0.9040
E_{Max}	286.9142	583.0868	130.6760
E_{Min}	0.0862	0.2303	0.0904
RMSE	38.2075	90.9291	33.5273
R “fraction”	0.9771	0.9544	0.9750
STD	12.0291	14.0404	14.3347

Cross-plots of the Polynomial GMDH Model

Fig 7 presents cross-plots of predicted pressure drop versus the actual one for Polynomial GMDH Model (testing sets only). As shown by the respective graph, a correlation coefficient of 0.975 was obtained by the GMDH model. Fig 8 shows a comparison of correlation coefficients for GMDH model against all investigated models. Comparison between the performance of all investigated models plus the polynomial GMDH model is provided in Table 2. Other additional criteria for evaluating model’s performance are Standard Deviation, Root Mean Square Error (RMSE), Minimum Absolute Percent Relative Error, and Maximum Absolute Percent Relative Error. Fig 8 shows a comparison of correlation coefficient for the polynomial GMDH model against all investigated models.

Also, Fig 9 shows a comparison of Average Absolute Percent Relative Error (AAPE) for the polynomial GMDH model and other models. Root Mean Square Error (RMSE) is used to measure the data dispersion around zero deviation. Fig 10 shows a comparison of root mean square errors for the polynomial GMDH model against all investigated models.

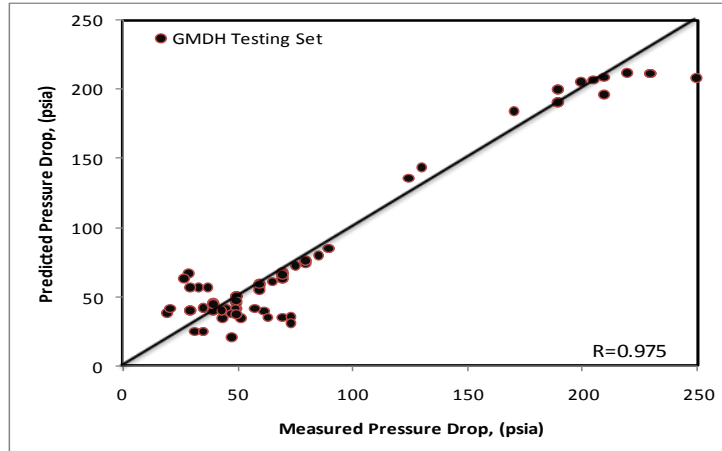


Fig 7: Cross-plot of Predicted vs. Measured Pressure Drop for Testing Set (Polynomial GMDH Model)

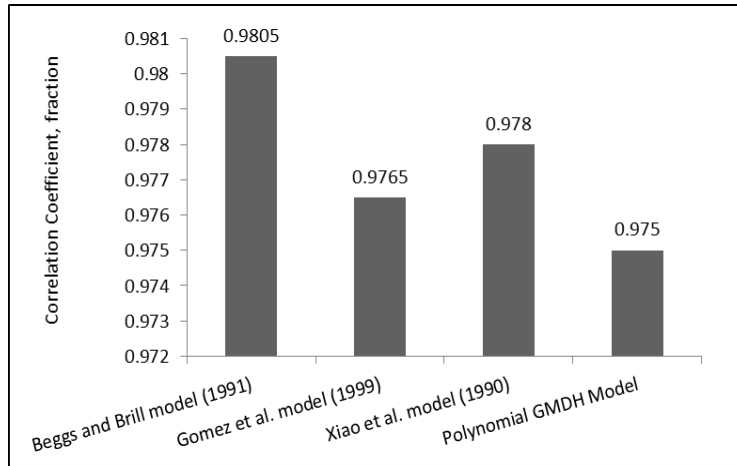


Fig 8: Comparison of Correlation Coefficients for the Polynomial GMDH Model against All Investigated Models

Fig 11 shows a comparison of standard deviation for the polynomial GMDH model against the rest of the models. Comparison between the performance of all investigated models as well as GMDH model is provided in Table 2.

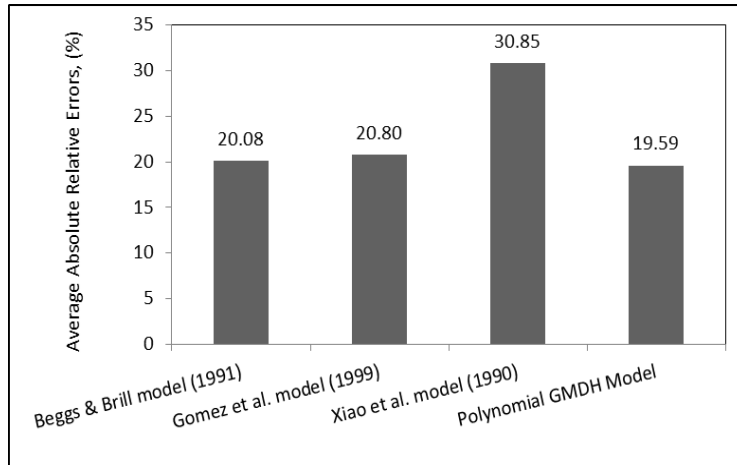


Fig 9: Comparison of Average Absolute Percent Relative Errors for the Polynomial GMDH Model against All Investigated Models

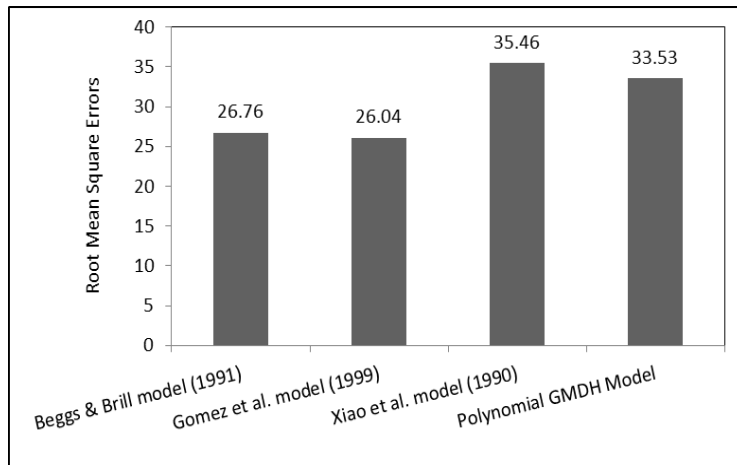


Fig 10: Comparison of Root Mean Square Errors for the Polynomial GMDH Model against All Investigated Models

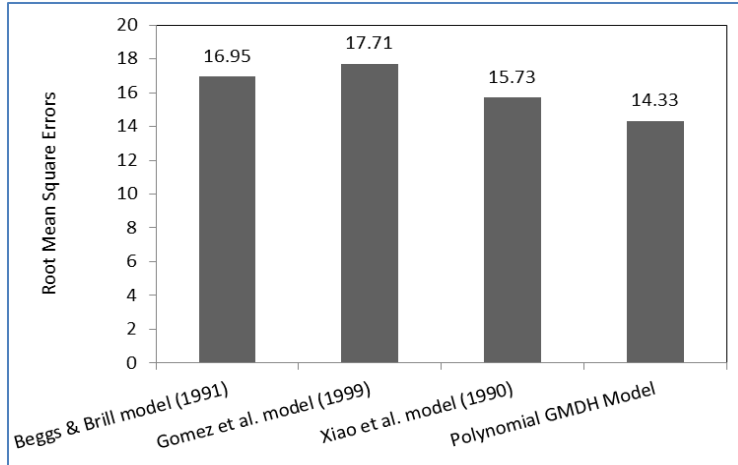


Fig 11: Comparison of Standard Deviation for the Polynomial GMDH Model against All Investigated Models

Table 2: Statistical Analysis Results of Empirical Correlations, Mechanistic Models, against the Developed GMDH model

Model Name	E_a	E_r	E_{Max}	E_{Min}	RMSE	R	STD
Beggs and Brill model	20.076	-10.987	79.00	0.3333	26.7578	0.9805	16.9538
Gomez et al. model	20.802	-2.046	72.65	0.525	26.0388	0.9765	17.7097
Xiao et al. model	30.845	29.818	71.4286	0.0625	35.4582	0.9780	15.7278
Polynomial GMDH Model	19.592	-0.904	130.68	0.0904	33.5273	0.9750	14.3347

Discussion:

The main purpose of utilizing this technique is to explore the potential of using GMDH as a tool, for the first time, to predict the pressure drop under wide range of angles of inclination. The exploration includes finding the most influential input parameters in estimating the pressure drop under wide range of angles of inclination. For this reason, statistical and graphical analyses were conducted extensively to show the cons and pros of the generated model against the investigated

models. From Fig 3, it is clear that the model was able to generate the sound track since the pressure drop is known to be an increasing function up to 90 degree and beyond that angle it's a decreasing function. Additionally, and as shown in Fig 4, the model produced an expected behavior where the length of the pipe was plotted against the simulated pressure drop at four different angles of inclination. The GMDH Model was able to predict the correct phenomenon where the pressure drop is known to be an increasing function with respect to pipe length. Also it is clear that with increasing angle of inclination from downhill to uphill the pressure drop is an increasing function.

For group error analysis, Polynomial GMDH model was found superior in obtaining the lowest average absolute percent relative error for range of one pipe length groups ($11901 < L < 16000$), as shown in Fig 5. However, Fig 6 shows the group error analysis for the pressure drop against different angles of inclination. The GMDH model's performance was superior especially for horizontal pipes (0°) and achieved the lowest average absolute percent relative error for the range of angle of inclination between 90 and 208 (uphill angles only).

The model achieved reasonable correlation coefficient between estimated and actual values where a value of 0.975 was obtained. Bear in mind that the obtained correlation coefficient was achieved with only three input parameters; which are angle of inclination, wellhead pressure, and length of the pipe. In addition, the performance of the GMDH may be improved further if more data sets have been introduced with a wide range of tested variables. This may give an indication that most of the input variables used for other investigated model may serve as noise data.

The GMDH model showed good agreement between actual and estimated values especially at the middle range (from 70 - 150 psia). However, this measure (correlation coefficient) was not

taken as a main criterion for evaluating models performance since it will not give clear insight into the actual error trend while points under the 45^0 may be recovered by others under the same line. Beggs and Brill model achieved the highest correlation coefficient as shown by Fig 8. However, the main criterion for evaluating model's performance, which is the Average Absolute Percent Relative Error, revealed that the GMDH test set outperformed all investigated models in AAPE with a value of approximately 19.6%, followed by Beggs and Brill model as shown in Fig 9. The comparison of root mean square errors for the polynomial GMDH model against all investigated models was shown in Fig 10. This time, the lowest RMSE is achieved by Gomez et al. model (26.04%) while the GMDH model ranked third before the worse model (Xiao et al. model) with a value of 33.53%.

Standard Deviation (STD) was used to measure model advantage. This statistical feature is utilized to measure the data dispersion. A lower value of standard deviation indicates a smaller degree of scatter. As shown in Fig 11, GMDH model achieves the lowest STD with a value of 14.33%, followed by Xiao et al Model (15.73%).

As seen from Table 2, the GMDH model failed to provide low maximum absolute percent relative error where a value of 130.6% is obtained. On the other hand, Xiao et al. model achieved the lowest maximum absolute percent relative error that reaches (71.4%).

If this criterion was selected to evaluate models performance, the GMDH model will be considered as the worst among the rest of investigated models. On contrary, if the minimum absolute percent relative error is considered as the only parameter for evaluating models performance, the GMDH will be ranked second after the Xiao et al ^[5]. model with a value of 0.0904.

Acknowledgements:

The authors would like to express their deepest gratitude to Universiti Teknologi Petronas for providing all necessary help to accomplish this research. Special thanks go to Mr. Gints Jekabsons for his invaluable support during the early stages of model generation.

References:

1. Ayoub, M. A., (March 2004). Development and Testing of an Artificial Neural Network Model for Predicting Bottom-hole Pressure in Vertical Multiphase Flow. Dhahran, Saudi Arabia, King Fahd University of Petroleum and Minerals. **Msc Study**.
2. Osman, E. A. and R. E. Abdel-Aal, (2002). Abductive Networks: A New Modeling Tool for the Oil and Gas Industry. SPE Asia Pacific Oil & Gas Conference and Exhibition. Melbourne, Australia. **Paper SPE 77882**.
3. Beggs, H. D. and J. P. Brill, (May 1973). "A study of two-phase flow in inclined pipes." Journal of Petroleum Technology **25**: 607-617.
4. Gomez, L. E., O. Shoham, Z. Schmidt, R. N. Chokshi, A. Brown and T. Northug, (1999). A Unified Mechanistic Model for Steady-State Two-Phase Flow in Wellbores and Pipelines. SPE Annual Technical Conferences and Exhibition. Houston, Texas, SPE 56520.
5. Xiao, J., O. Shoham and J. P. Brill, (1990). A Comprehensive Mechanistic Model for Two-Phase Flow in Pipelines. the 65th Annual Technical Conference and Exhibition of the Society of Petroleum Engineering. New Orleans, LA, Paper SPE 20631.
6. Madala H.R. and A. G. Ivakhnenko, (1994). Inductive Learning Algorithms for Complex System Modeling. Florida, USA, CRC Press, inc.

7. Osman, S. A., (2001). Artificial Neural Networks Models for Identifying Flow Regimes and Predicting Liquid Holdup in Horizontal Multiphase Flow. the SPE Middle East Oil and Gas Show and Conference. Bahrain, Paper SPE 68219.
8. El-Sebakhy, E.,T. Sheltami,S. Al-Bokhitan,Y. Shaaban,P. Raharja and Y. Khaeruzzaman, (2007). Support Vector Machines Framework for Predicting the PVT Properties of Crude Oil Systems.
9. Levy, P. and S. Lemeshow, Eds., (1991). Sampling of Populations: Methods and Applications. New York, John Wiley.
10. Jekabsons, G. (2010). "GMDH-type Polynomial Neural Networks for Matlab." from <http://www.cs.rtu.lv/jekabsons/>.
11. MATLAB, M., Neural Network Toolbox Tutorial. "http://www.mathtools.net/MATLAB/Neural_Networks/index.html".